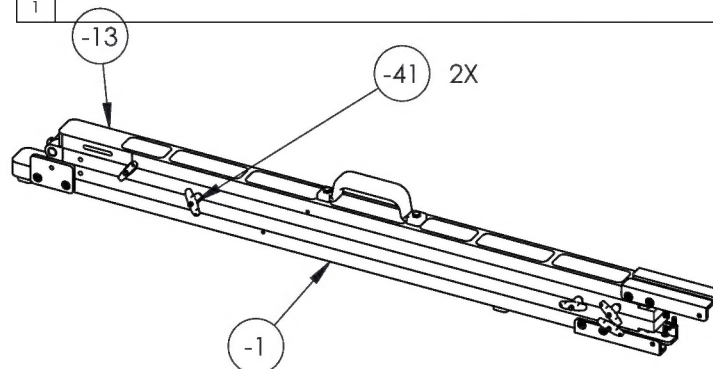


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| REVISIONS | | | |
|-----------|-------------|-----------|---------|
| REV | DESCRIPTION | DATE | INITIAL |
| 1 | | 1/21/2013 | |



| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description | Material | B/O INFORMATION OR SPECIFICATIONS | PG. |
|----------|----------|-----|--------|----------|----------------------|---------------------------------|--|------|
| | X | | -1 | 1 | ASSEMBLY 1 | | | 2 |
| | 1 | | -3 | | BAR | 6061 | 1 X 2 43-1/8 | 3 |
| | 1 | | -5 | | BAR | 6061 | 1 X 2 X 43-1/8 | 4 |
| 1 | 1 | | -7 | | ANGLE | 6063 | 1 X 1 X 3/16 X 6-1/8 ARCHITECTURAL | 5 |
| 1 | 1 | | -9 | | ANGLE | 6063 | 1 X 1 X 3/16 X 6-1/8 ARCHITECTURAL | 6 |
| | 2 | | -11 | | SIDE PLATE | 6061 | 1/4 X 2-1/8 X 3-1/8 | 7 |
| X | | | -13 | 1 | ASSEMBLY 2 | | | 8 |
| 1 | | | -15 | | BAR | 6061 | 1 X 2 X 43-1/8 | 9 |
| 1 | | | -17 | | BAR | 6061 | 1 X 2 43-1/8 | 10 |
| 1 | 2 | | -19 | | LOCK BRACKET | 6061 | 1/2 X 1 X 1-5/8 | 11 |
| | 2 | | -21 | | PAD | 6061 | 1/4 X 1-1/8 X 2-1/8 | 12 |
| 1 | 1 | B/O | -23 | | HINGE | | REID #ELH-303 | 2, 8 |
| 1 | 2 | B/O | -25 | | BALL LOCK PIN | S.S. | Ø1/4 X 2-1/2 MCMaster-CARR #93750A320 | 2, 8 |
| 2 | 2 | B/O | -27 | | BEARING | STEEL-BACKED PTFE-COATED BRONZE | Ø1/2 ID MCMaster-CARR #60695K3 | 2, 8 |
| 4 | 12 | B/O | -29 | | FLAT HEAD SCREW | S.S. | 1/4-28 X 1/2 MCMaster-CARR #91771A557 | 2, 8 |
| 6 | 12 | B/O | -31 | | SCREW-LOCK HELICOIL | S.S. | 1/4-28 X 1/4 MCMaster-CARR #90296A206 | 2, 8 |
| 4 | 4 | B/O | -33 | | SCREW | S.S. | M6 X 1 X 16mm MCMaster-CARR #92010A426 | 2, 8 |
| 4 | 4 | B/O | -35 | | SCREW-LOCK HELICOIL | S.S. | M6 X 1 X 12mm MCMaster-CARR #90296A308 | 2, 8 |
| 2 | 4 | B/O | -37 | | SCREW | S.S. | 10-32 X 3/4 MCMaster-CARR #92200A345 | 2, 8 |
| 2 | 4 | B/O | -39 | | LOCKNUT | S.S. | 10-32 MCMaster-CARR #91831A411 | 2, 8 |
| 1 | | B/O | -41 | 2 | BALL LOCK PIN | S.S. | Ø3/16 X 2 MCMaster-CARR #93750A215 | 1, 8 |
| 2 | | B/O | -43 | | SCREW | S.S. | 1/4-28 X 5/8 MCMaster-CARR #92245A563 | 8 |
| 1 | | B/O | -45 | | HANDLE | STEEL | MCMaster-CARR #1973A1 | 8 |
| 1 | 1 | B/O | -47 | | REMOVE BEFORE FLIGHT | NYLON | NAS 1756-12 | 2, 8 |
| 1 | 1 | B/O | -49 | | LANYARD | COATED STEEL | Ø1/16 X 14 CARR LANE #CL2C | 2, 8 |
| 1 | 1 | | -51 | | LABEL | ALUMINUM | 1/32 X 1-1/4 X 4 | 13 |
| 4 | 4 | B/O | -53 | | #2 DRIVE SCREW | COATED STEEL | 1/8 MCMaster-CARR #90081A074 | 2, 8 |
| | | | -55 | | STRAP ASSEMBLY | | | |
| | | | -57 | 2 | PIN | S.S. | Ø3/16 X 2 | |
| | | | -59 | 2 | HOOK | S.S. | 1/8 X 1-1/2 X 2-5/8 | |
| | | B/O | -61 | 4 | C-CLIP | S.S. | 3/16 MCMaster-CARR #98808A315 | |
| -13 ASSY | -1 ASSY | | | | | | | |

UNDER REVIEW

URF 19-1086 19.10.26 (VM)

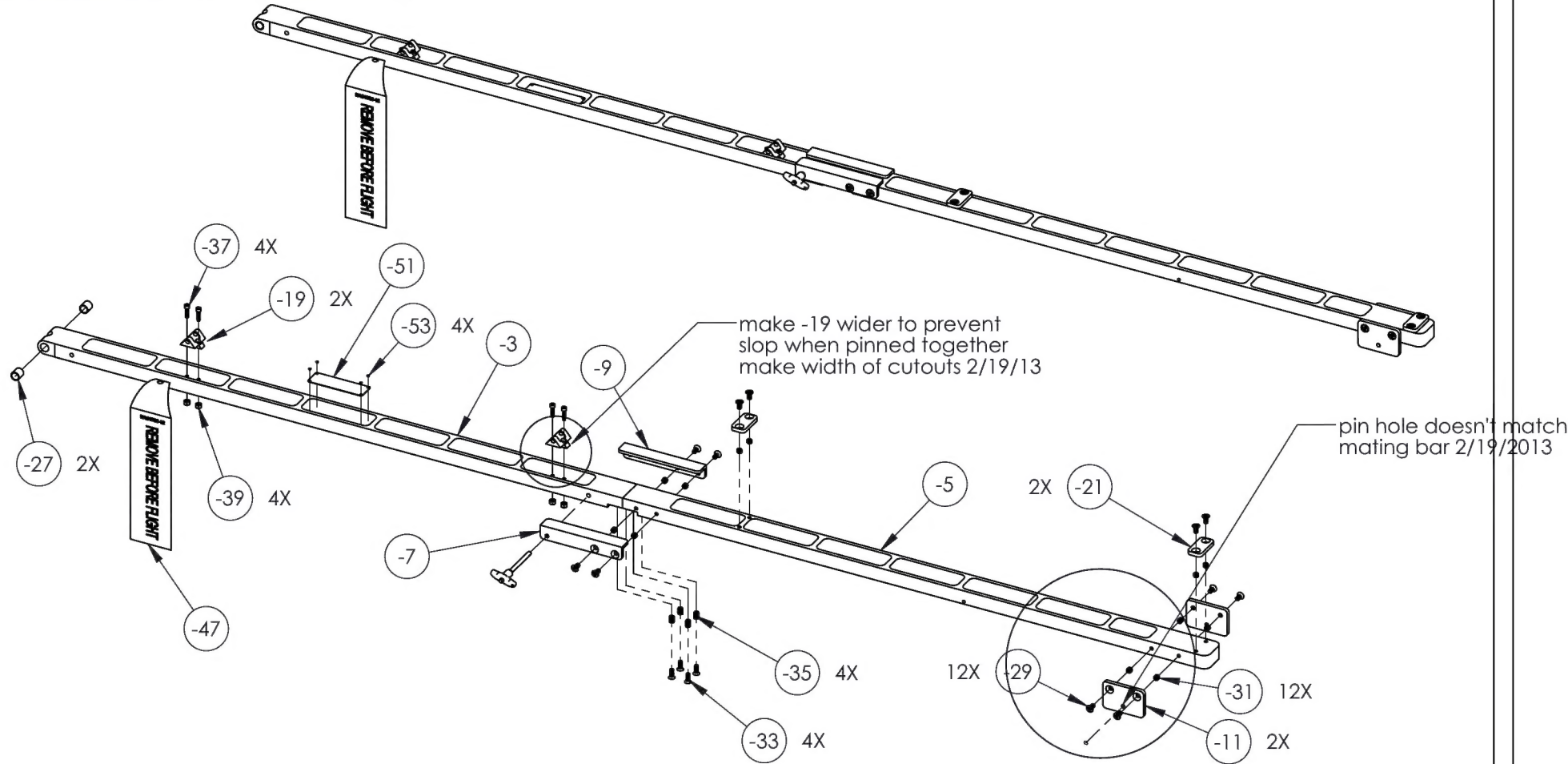


RED BARN MACHINE

| | | | |
|--|-------------------|---------------|---------------|
| TITLE | | CRAB BAR | |
| DWG NO. | RBT18410 | | REV 1 |
| MAT'L | DRAWN BY: GILBERT | | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | | APPROVED | <i>D Weil</i> |
| .XXX ± .005 | FRACTIONS ± 1/32 | HEAT TREAT | |
| .XX ± .01 | ANGLES ± 5° | FINISH | |
| .X ± .1 | | SPEC | |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | | USED ON MODEL | |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | | FIREBIRD | |
| SCALE | 1:12 | DATE | 12/19/2012 |
| | | SHEET 1 OF 16 | |

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| REVISIONS | | | |
|-----------|-------------|------|----------|
| REV | DESCRIPTION | DATE | INITIAL |
| | | | APPROVED |




UNDER REVIEW

URF 19-1086 19.10.26 (VM)

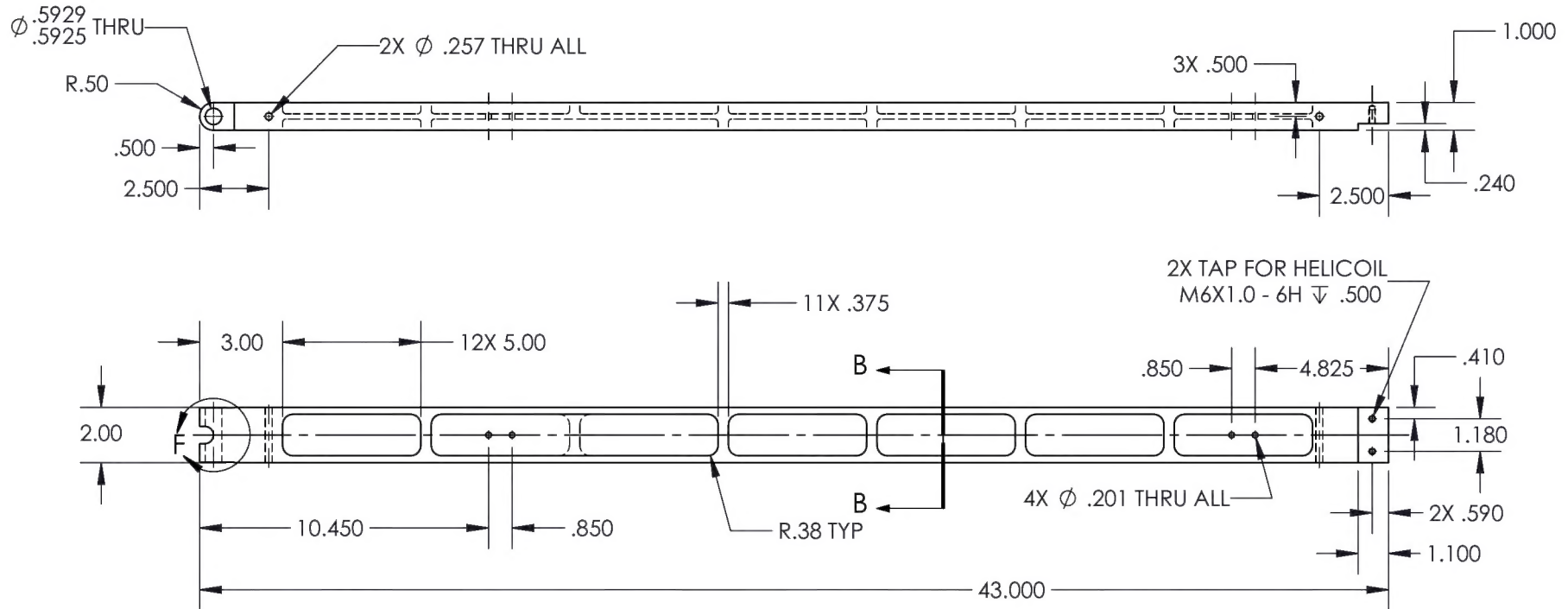
(-1)

ASSEMBLY 1

| | |
|--|--|
|  RED BARN MACHINE | |
| TITLE CRAB BARS | |
| DWG NO. RBT18410-1 | REV ? |
| MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1 | DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL FIREBIRD |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| SCALE 1:10 | DATE 12/20/2012 |
| SHEET 2 OF 16 | |

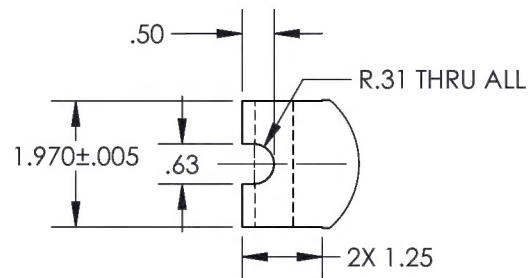
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| REVISIONS | | | | |
|-----------|--------------------------------|-----------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | CH'D WIDTH FROM 1.995 TO 1.970 | 1/21/2013 | | |

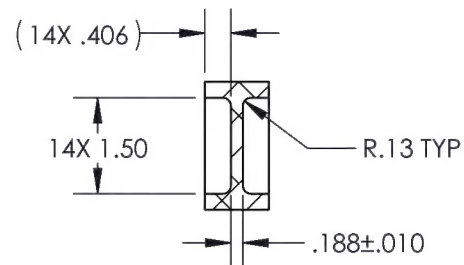


③
BAR

UNDER REVIEW
URF 19-1086 19.10.26 (VM)



DETAIL F
SCALE 1 : 3

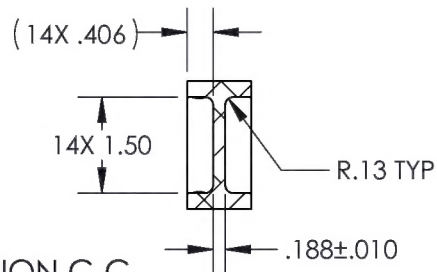
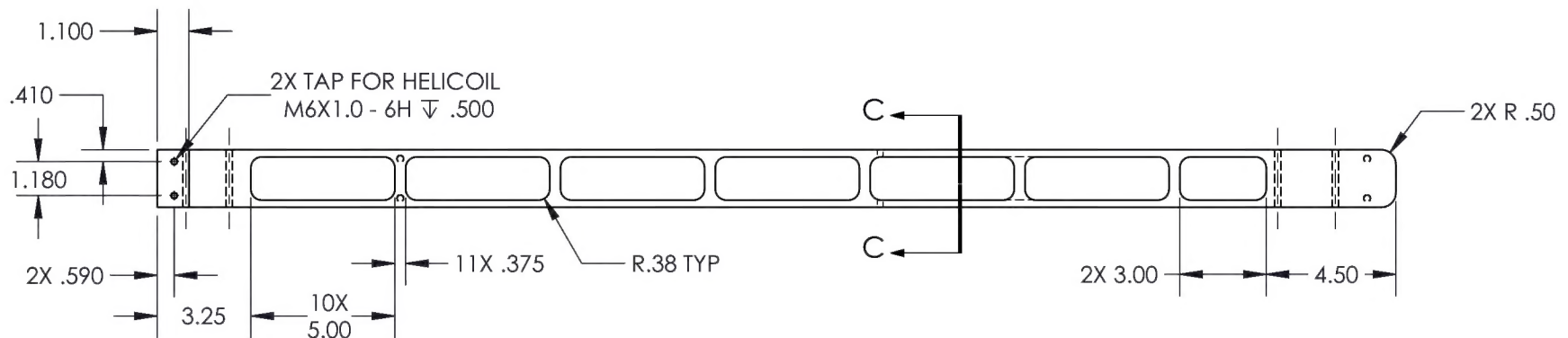
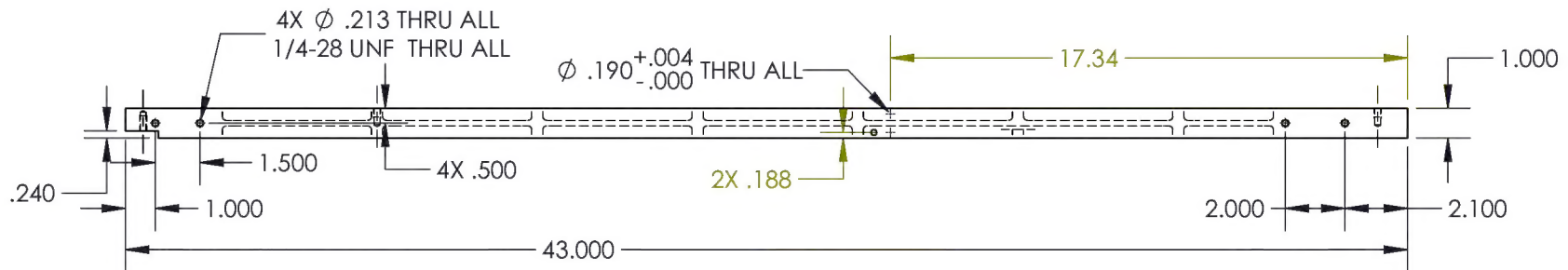
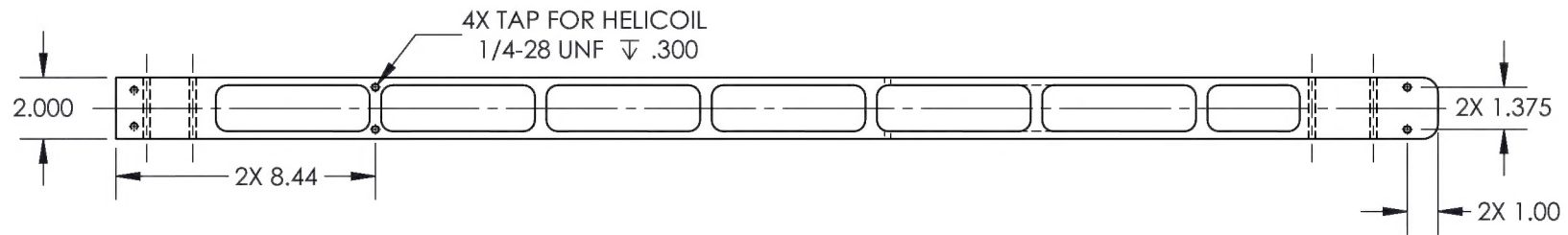


SECTION B-B
SCALE 1 : 3

| | | | |
|--|-----------------|------------------------------------|--|
| RED BARN MACHINE | | TITLE | |
| | | CRAB BAR | |
| DWG NO. | | REV | |
| RBT18410-3 | | 1 | |
| MAT'L 6061 | | DRAWN BY: GILBERT | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | | APPROVED <i>D Weil</i> | |
| .XXX $\pm .005$ FRACTIONS $\pm 1/32$ | | HEAT TREAT | |
| .XX $\pm .01$ ANGLES $\pm 5^\circ$ | | FINISH RED ANODIZE | |
| .X $\pm .1$ | | SPEC MIL-A-8625F, TYPE II, CLASS I | |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | | USED ON MODEL | |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | | FIREBIRD | |
| SCALE 1:6 | DATE 12/18/2012 | SHEET 3 OF 16 | |

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| REVISIONS | | | | |
|-----------|---------------------|-----------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | ADDED 2 Ø.190 HOLES | 1/21/2013 | JAG | |



SECTION C-C
SCALE 1 : 3

(-5)
BAR

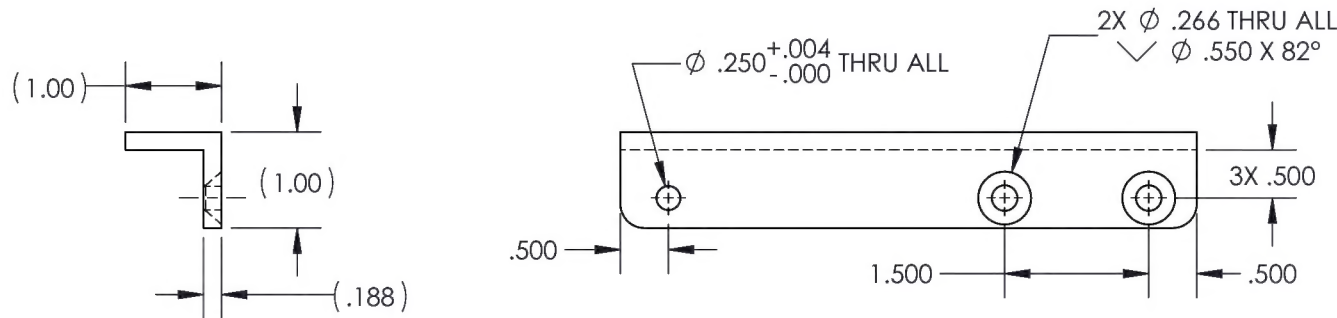
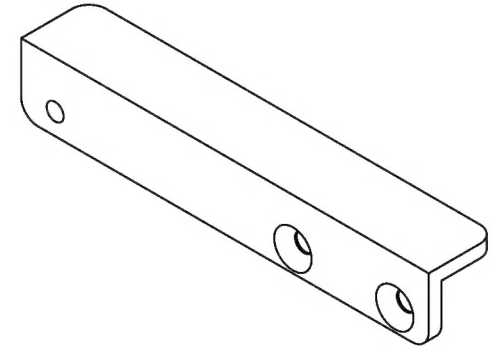
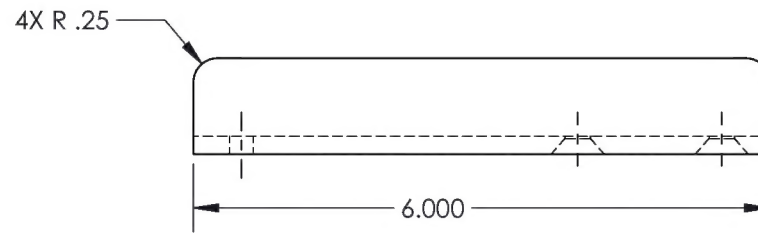
UNDER REVIEW

URF 19-1086 19.10.26 (VM)

| | |
|--|------------------------------------|
| RED BARN MACHINE | |
| TITLE CRAB BARS | |
| DWG NO. RBT18410-5 | REV 1 |
| MAT'L 6061 | DRAWN BY: GILBERT |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i> |
| .XXX \pm .005 | HEAT TREAT |
| .XX \pm .01 | FINISH RED ANODIZE |
| .X \pm .1 | SPEC MIL-A-8625F, TYPE II, CLASS I |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | USED ON MODEL |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | FIREBIRD |
| SCALE 1:6 | DATE 12/18/2012 |
| SHEET 4 OF 16 | |

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| REVISIONS | | | |
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| REV | DESCRIPTION | DATE | INITIAL |
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UNDER REVIEW

URF 19-1086 19.10.26 (VM)

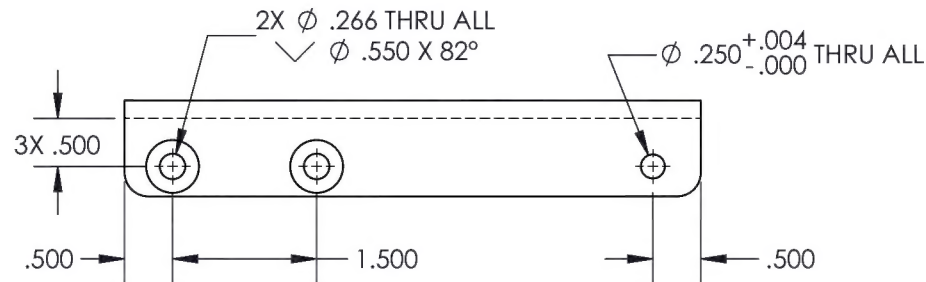
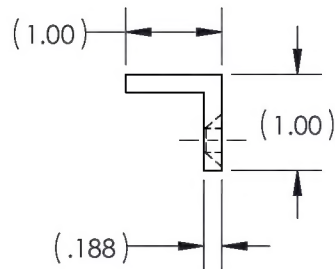
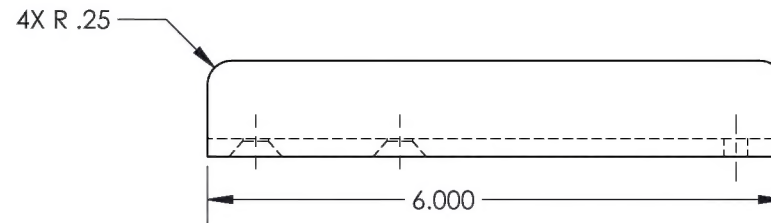
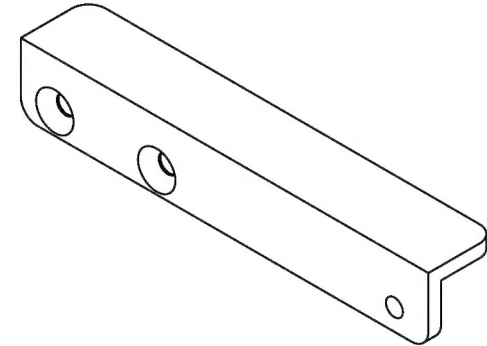
(-7)

ANGLE

| | |
|---|---|
|  RED BARN MACHINE | |
| TITLE CRAB BARS | |
| DWG NO. RBT18410-7 | REV ? |
| MAT'L 6063 | DRAWN BY: GILBERT |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5° | APPROVED  |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | HEAT TREAT RED ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL FIREBIRD |
| SCALE 1:6 | DATE 12/18/2012 |
| SHEET 5 OF 16 | |

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| REVISIONS | | | | |
|-----------|-------------|------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |



-9
 ANGLE

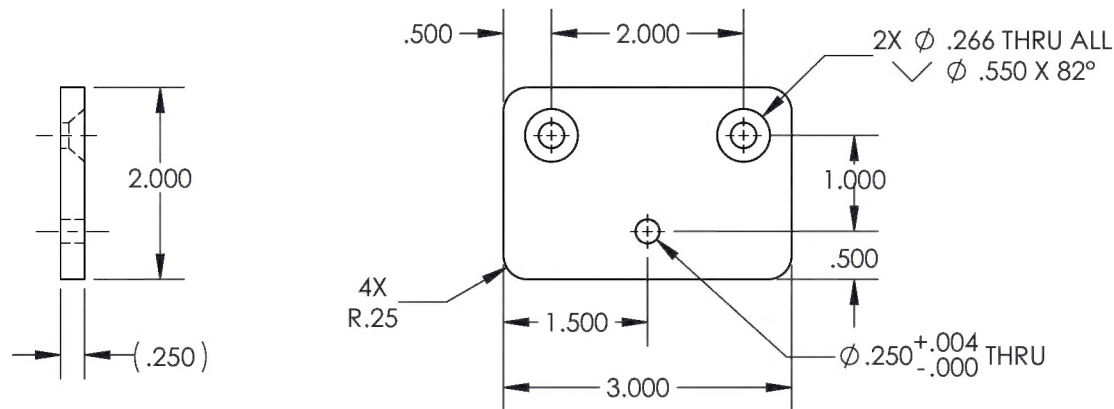
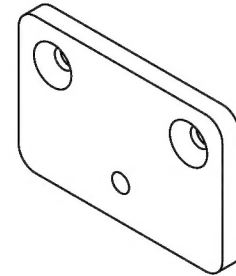
UNDER REVIEW

URF 19-1086 19.10.26 (VM)

| | |
|---|---|
| RED BARN MACHINE | |
| TITLE CRAB BARS | |
| DWG NO. RBT18410-9 | REV ? |
| MAT'L 6063 | DRAWN BY: GILBERT |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5° | APPROVED |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | HEAT TREAT RED ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL FIREBIRD |
| SCALE 1:6 | DATE 12/18/2012 |
| SHEET 6 OF 16 | |

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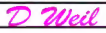
| REVISIONS | | | | |
|-----------|-------------|------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |



UNDER REVIEW

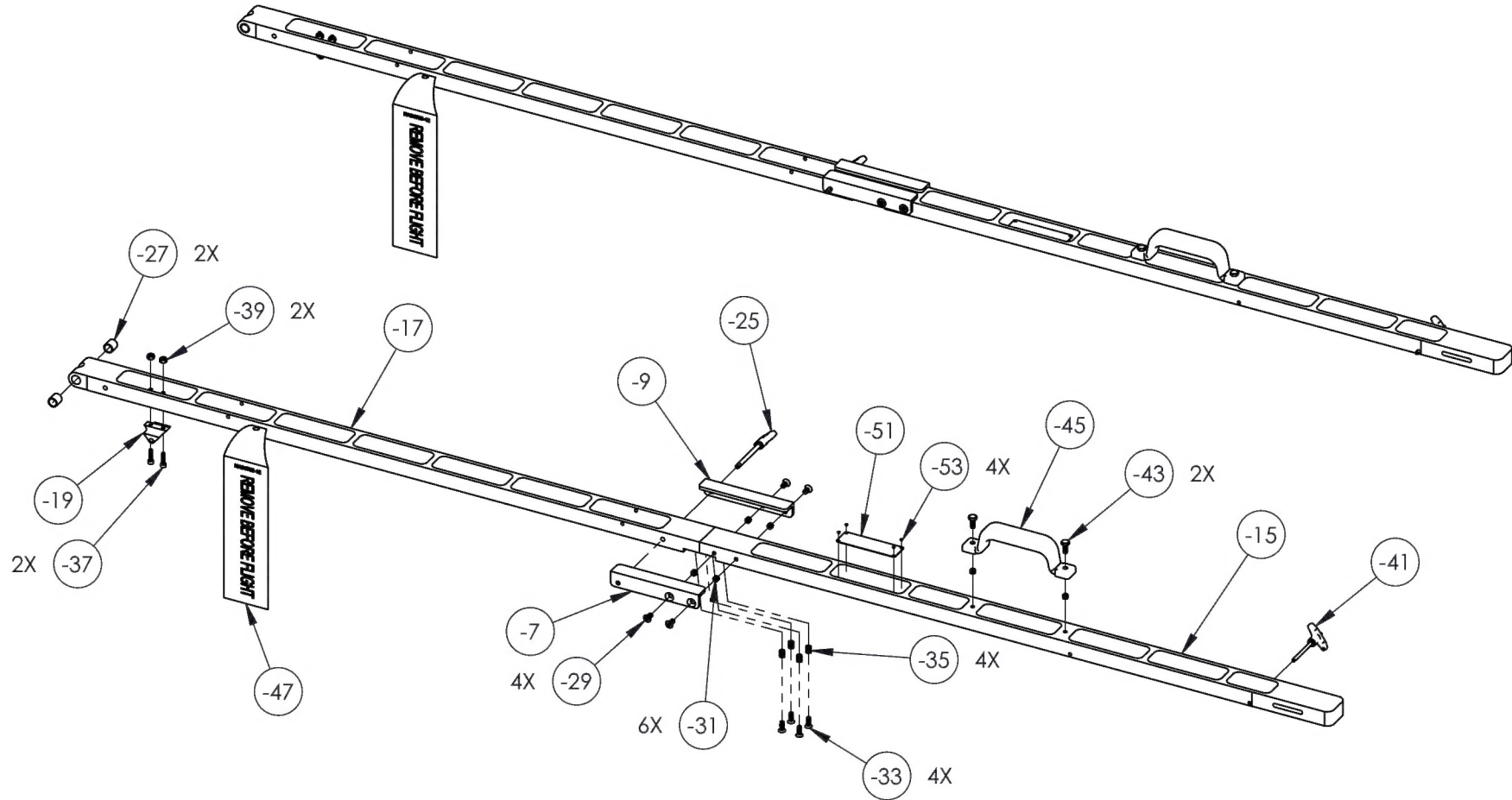
URF 19-1086 19.10.26 (VM)

(11)
SIDE PLATE

| | |
|--|---|
|  RED BARN MACHINE | |
| TITLE CRAB BARS | |
| DWG NO. RBT18410-11 | REV ? |
| MAT'L 6061 | DRAWN BY: GILBERT |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5° | APPROVED  |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | HEAT TREAT RED ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL FIREBIRD |
| SCALE 1:2 | DATE 12/18/2012 |
| SHEET 7 OF 16 | |

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| REV | DESCRIPTION | DATE | INITIAL |
| | | | APPROVED |




UNDER REVIEW

URF 19-1086 19.10.26 (VM)

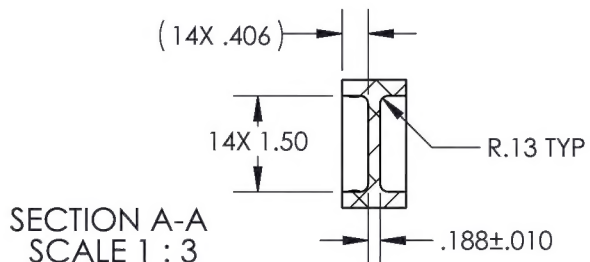
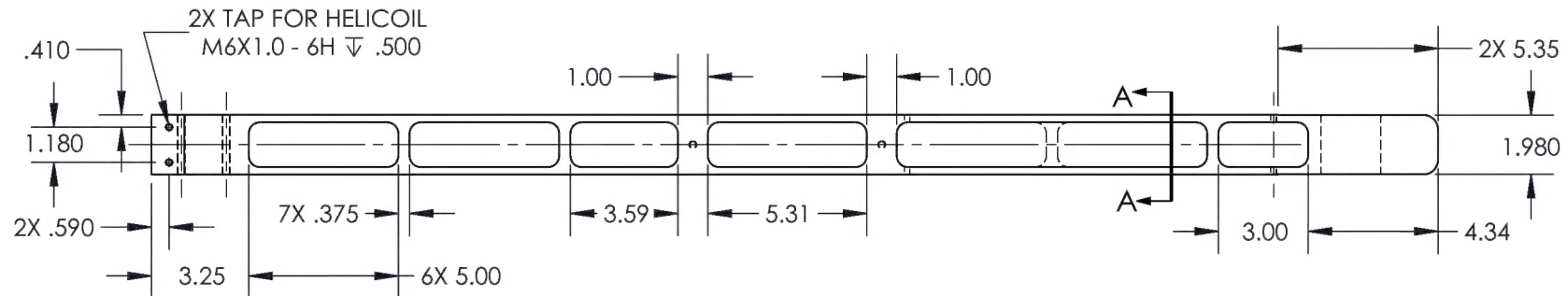
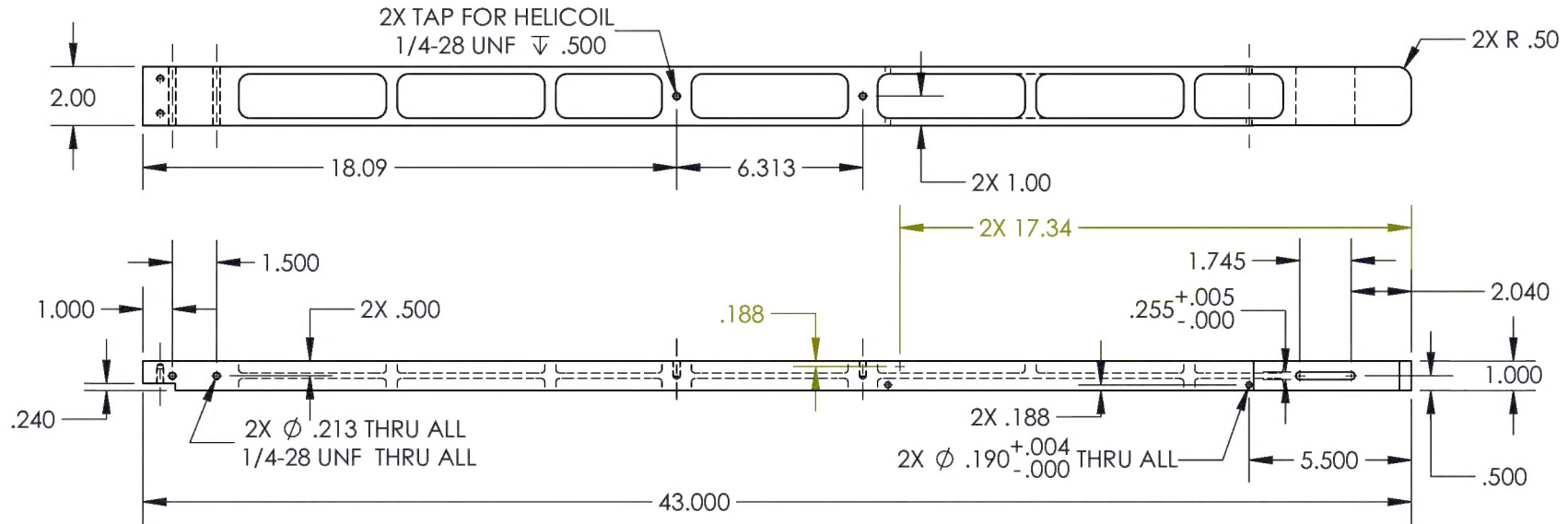
(-13)

ASSEMBLY 2

| | |
|--|--|
|  RED BARN MACHINE | |
| TITLE CRAB BARS | |
| DWG NO. RBT18410-13 | REV ? |
| MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1 | DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL FIREBIRD |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| SCALE 1:10 | DATE 12/20/2012 |
| SHEET 8 OF 16 | |

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| REVISIONS | | | |
|-----------|--|-----------|---------|
| REV | DESCRIPTION | DATE | INITIAL |
| 1 | ADDED 2 ADDITIONAL Ø.190 HOLES, & 2X .010 STEP | 1/21/2013 | JAG |



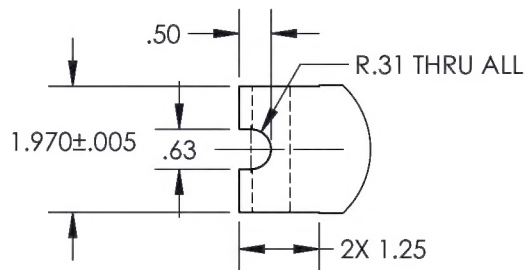
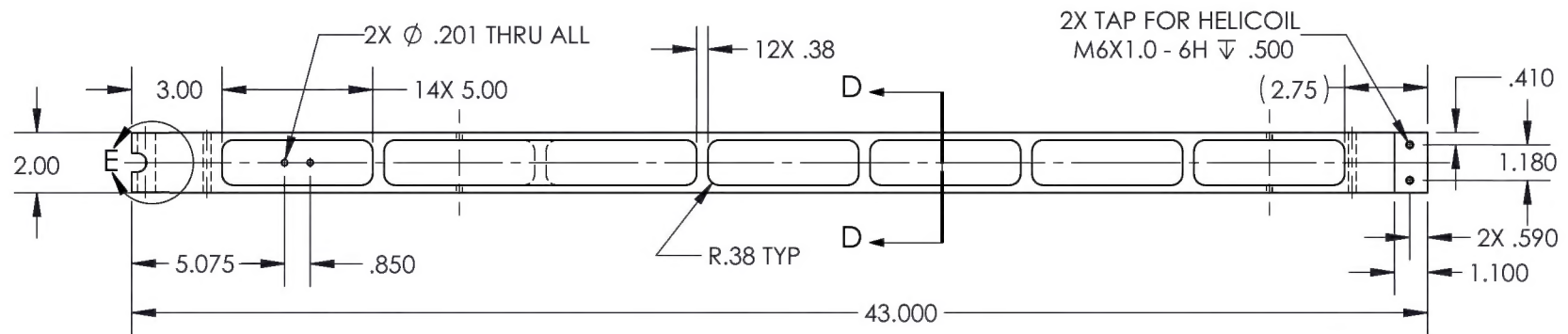
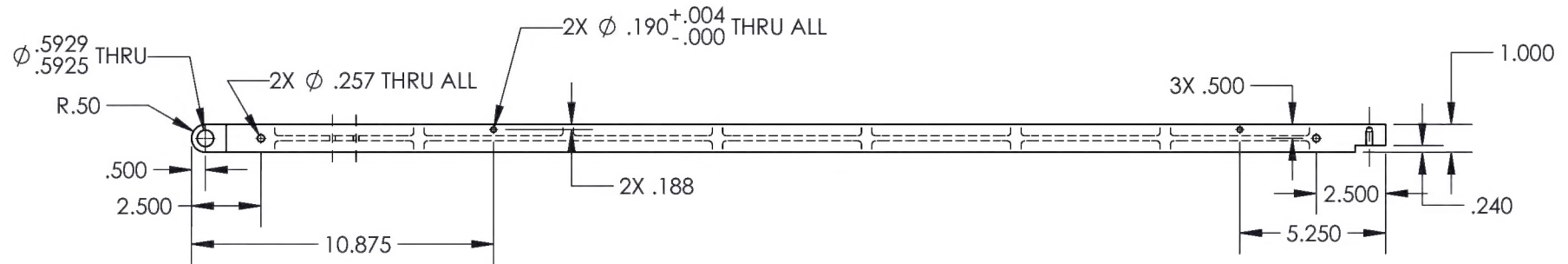
UNDER REVIEW
URF 19-1086 19.10.26 (VM)

-15
BAR

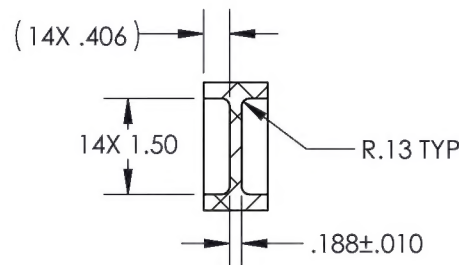
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|--|------------------------------------|
| RED BARN MACHINE | |
| TITLE CRAB BARS | |
| DWG NO. RBT18410-15 | REV 1 |
| MAT'L 6061 | DRAWN BY: GILBERT |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i> |
| .XXX \pm .005 | HEAT TREAT |
| .XX \pm .01 | FINISH RED ANODIZE |
| .X \pm .1 | SPEC MIL-A-8625F, TYPE II, CLASS I |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | USED ON MODEL |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | FIREBIRD |
| SCALE 1:6 | DATE 12/18/2012 |
| SHEET 9 OF 16 | |

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| REVISIONS | | | | |
|-----------|--------------------------------|-----------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | CH'D WIDTH FROM 1.995 TO 1.970 | 1/21/2013 | | |



DETAIL E
SCALE 1 : 3



SECTION D-D
SCALE 1 : 3

-17

BAR

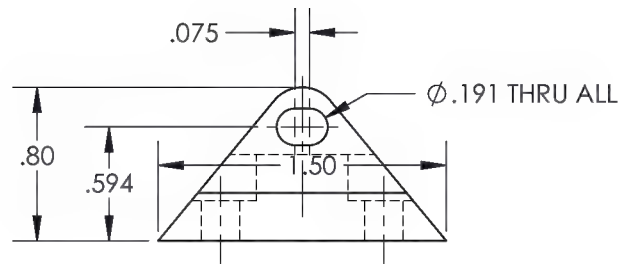
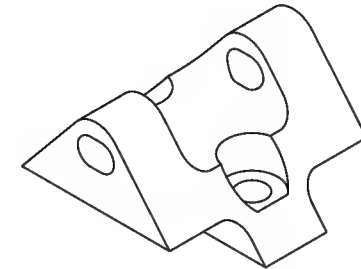
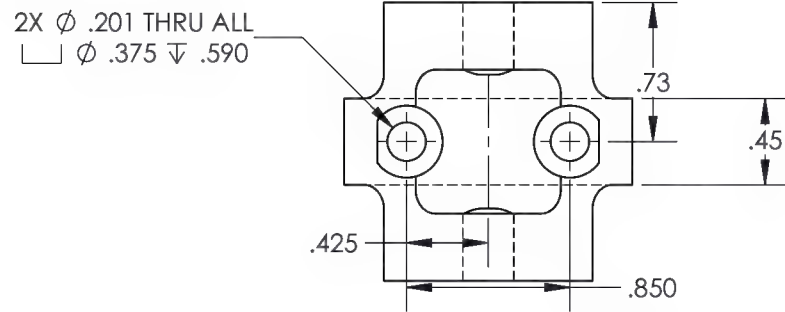
UNDER REVIEW

URF 19-1086 19.10.26 (VM)

| | | | |
|--|-----------------|------------------------------------|--|
| RED BARN MACHINE | | TITLE | |
| | | CRAB BAR | |
| DWG NO. | | RBT18410-17 | |
| MAT'L 6061 | | DRAWN BY: GILBERT | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | | APPROVED <i>D Weil</i> | |
| .XXX \pm .005 | | HEAT TREAT | |
| .XX \pm .01 | | FINISH RED ANODIZE | |
| .X \pm .1 | | SPEC MIL-A-8625F, TYPE II, CLASS I | |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | | USED ON MODEL | |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | | FIREBIRD | |
| SCALE 1:6 | DATE 12/18/2012 | SHEET 10 OF 16 | |

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| REVISIONS | | | |
|-----------|-------------|------|----------|
| REV | DESCRIPTION | DATE | INITIAL |
| | | | APPROVED |





UNDER REVIEW

URF 19-1086 19.10.26 (VM)

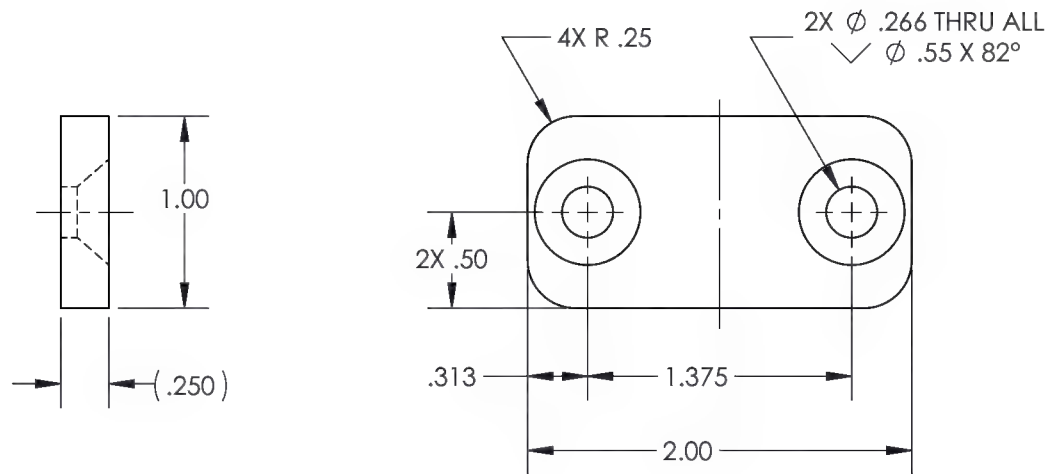
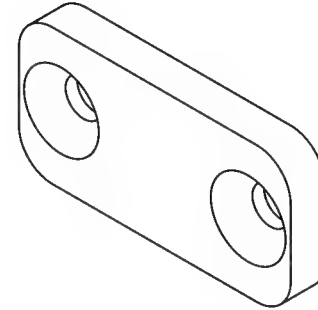
(-19)

LOCK BRACKET

| | |
|---|---|
|  RED BARN MACHINE | |
| TITLE CRAB BAR | |
| DWG NO. RBT18410-19 | REV ? |
| MAT'L 6061 | DRAWN BY: GILBERT |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .005 .XX \pm .01 .X \pm .1 FRACTIONS \pm 1/32 ANGLES \pm 5° | APPROVED  HEAT TREAT FINISH RED ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | USED ON MODEL FIREBIRD |
| SCALE 1:1 | DATE 12/19/2012 |
| SHEET 11 OF 16 | |

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|-----------|-------------|------|---------|
| REV | DESCRIPTION | DATE | INITIAL |
| | | | |



UNDER REVIEW

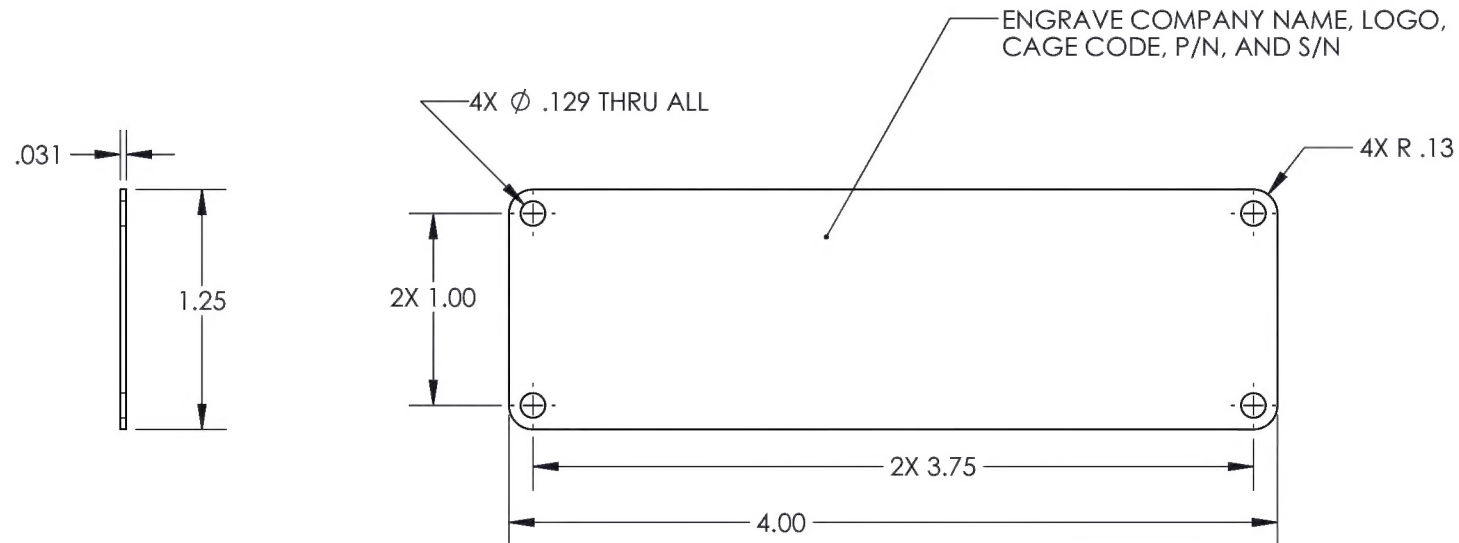
URF 19-1086 19.10.26 (VM)

(-21)
PAD

| | |
|---|--|
|  RED BARN MACHINE | |
| TITLE CRAB BAR | |
| DWG NO. RBT18410-21 | REV ? |
| MAT'L 6061 | DRAWN BY: GILBERT |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5° | APPROVED  |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | HEAT TREAT FINISH RED ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL FIREBIRD |
| SCALE 1:1 | DATE 12/20/2012 |
| SHEET 12 OF 16 | |

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| REVISIONS | | | |
|-----------|-------------|------|---------|
| REV | DESCRIPTION | DATE | INITIAL |
| | | | |


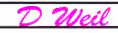


UNDER REVIEW

URF 19-1086 19.10.26 (VM)

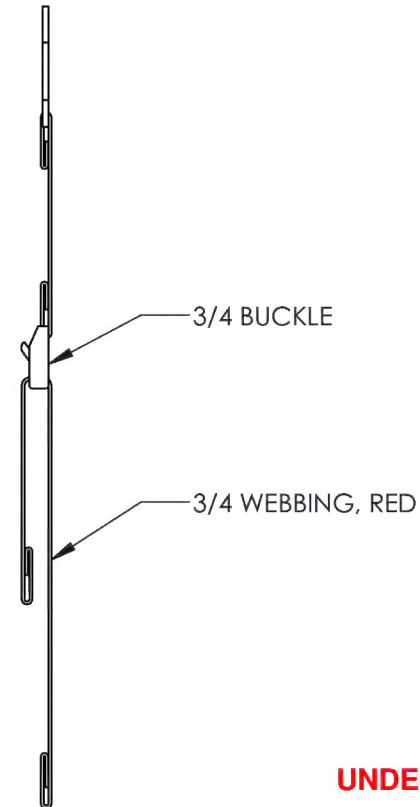
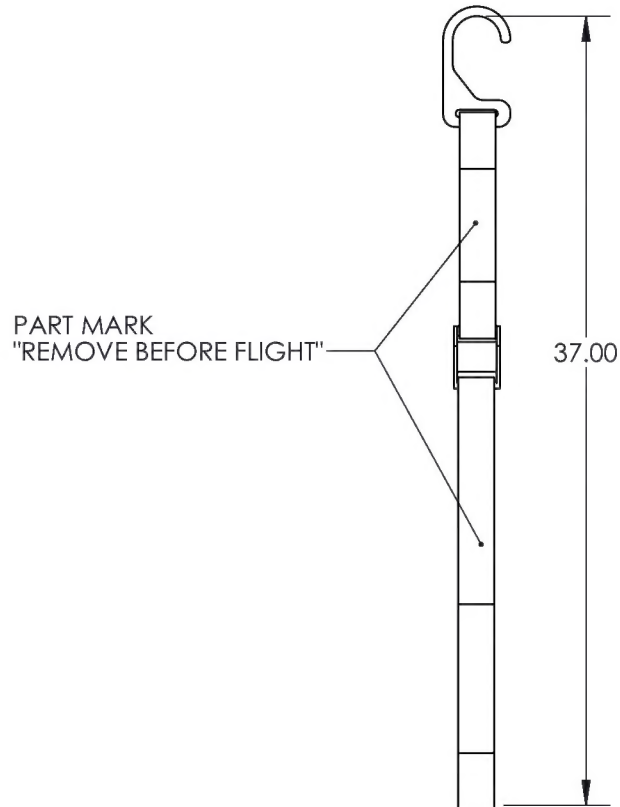
(-51)

LABEL

| | |
|--|--|
|  RED BARN MACHINE | |
| TITLE CRAB BAR | |
| DWG NO. RBT18410-51 | REV ? |
| MAT'L ALUMINUM | DRAWN BY: GILBERT |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5° | APPROVED  |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | HEAT TREAT FINISH RED ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL FIREBIRD |
| SCALE 1:1 | DATE 12/21/2012 |
| SHEET 13 OF 16 | |

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| REVISIONS | | | | |
|-----------|-------------|------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |



UNDER REVIEW

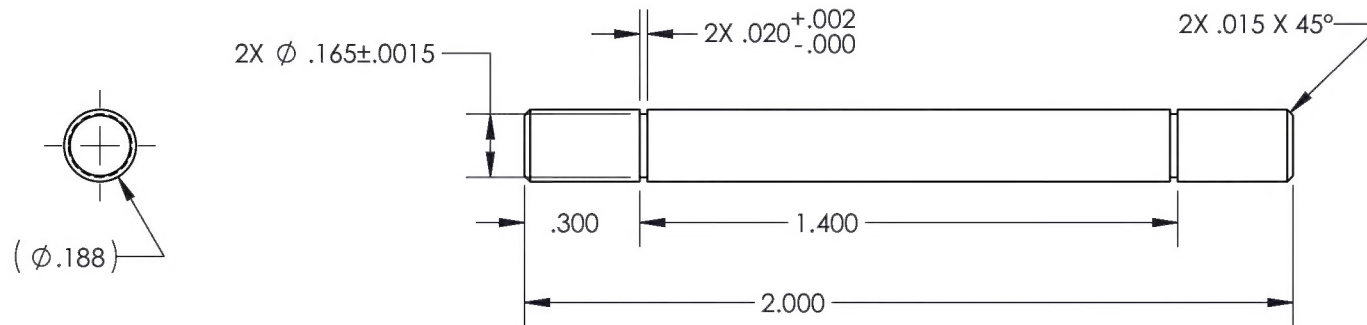
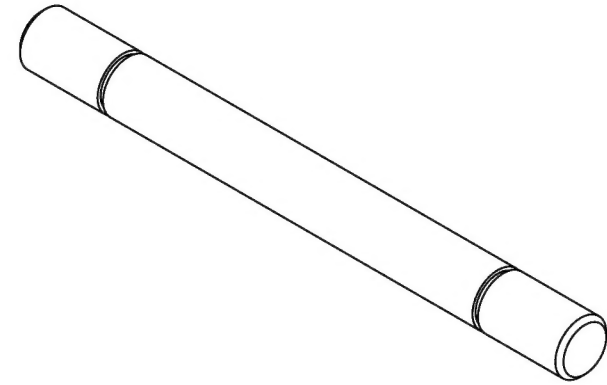
URF 19-1086 19.10.26 (VM)

(-55)
STRAP ASSEMBLY

| | |
|--|--------------------------|
|  RED BARN MACHINE | |
| TITLE CRAB BAR | |
| DWG NO. RBT18410-55 | REV ? |
| MAT'L | DRAWN BY: GILBERT |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1 | |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| APPROVED: <i>Not Approved for MFG</i> HEAT TREAT FINISH SPEC USED ON MODEL | |
| SCALE 1:1 | DATE 1/30/2013 |
| SHEET 14 OF 16 | |

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| REVISIONS | | | | |
|-----------|-------------|------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |




UNDER REVIEW

URF 19-1086 19.10.26 (VM)

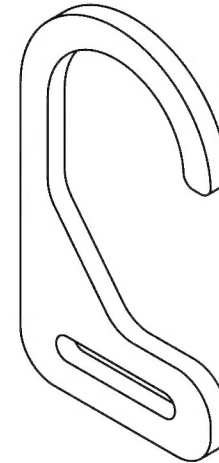
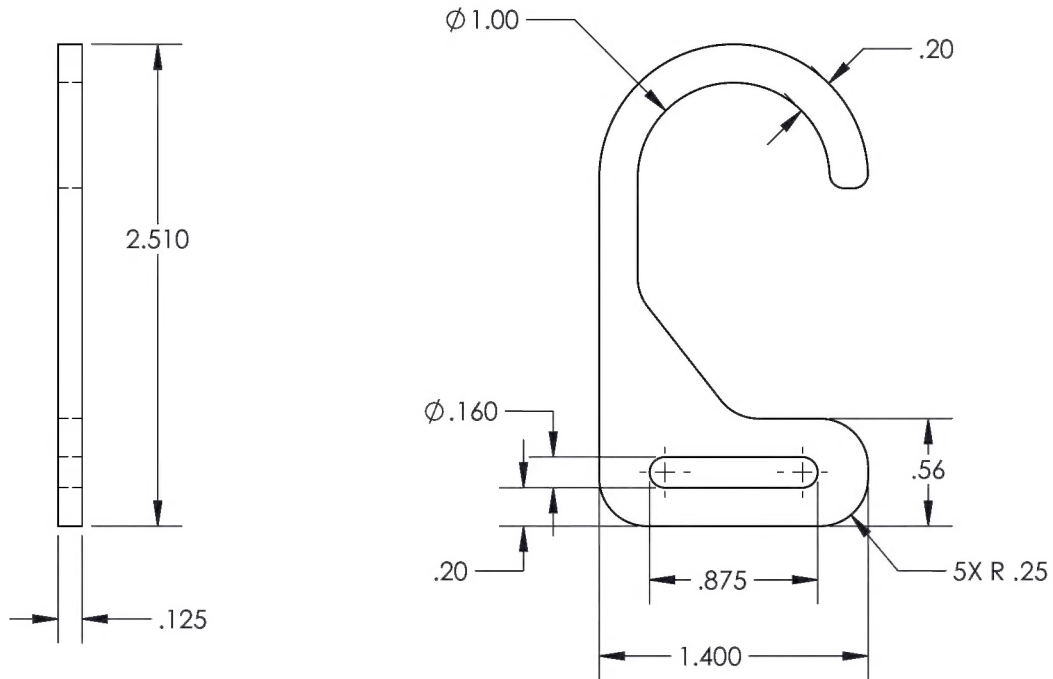
(-57)

PIN

| | |
|---|--|
|  RED BARN MACHINE | |
| TITLE CRAB BAR | |
| DWG NO. RBT18410-57 | REV ? |
| MAT'L S.S. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1 | DRAWN BY: GILBERT APPROVED: <i>Not Approved for MFG</i> HEAT TREAT FINISH SPEC USED ON MODEL |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| SCALE 1:1 | DATE 1/30/2013 |
| SHEET 15 OF 16 | |

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| REVISIONS | | | |
|-----------|-------------|------|---------|
| REV | DESCRIPTION | DATE | INITIAL |
| | | | |



UNDER REVIEW

URF 19-1086 19.10.26 (VM)

-59
HOOK

| | |
|---|--|
|  RED BARN MACHINE | |
| TITLE CRAB BARS | |
| DWG NO. RBT18410-59 | REV ? |
| MAT'L S.S. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1 | DRAWN BY: GILBERT APPROVED: <i>Not Approved for MFG</i> HEAT TREAT FINISH SPEC USED ON MODEL |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| SCALE 1:1 | DATE 1/30/2013 |
| SHEET 16 OF 16 | |